

**CELL:** LAMINATION | **CELL NAME:-** | **MACHINE / STAGE :-** | **OPERATION :-** Lamination

**KAIZEN THEME :** To Reduce the Monthly Lamination Cost.

**WIDELY/DEEPLY:-**

**PROBLEM / PRESENT STATUS :-** Monthly we have laminating Approxi 150 Sheet X INR 20 from outsource . Cost is Approx. 3000/ month

Monthly Laminating Cost is INR 3000/month

BEFORE

**IDEA-** Purchasing In-house Lamination Machine.

**COUNTERMEASURE:-** Purchased Lamination Machine to our Plant with INR 3300( one time investment).

Consumable Cost for 150 Lamination is 675/-

Monthly Laminating Cost is INR 675/ month

AFTER

<b>BENCHMARK</b>	3000 INR
<b>TARGET</b>	675 INR
<b>KAIZEN START</b>	25.06.2015
<b>KAIZEN FINISH</b>	26.06.2015

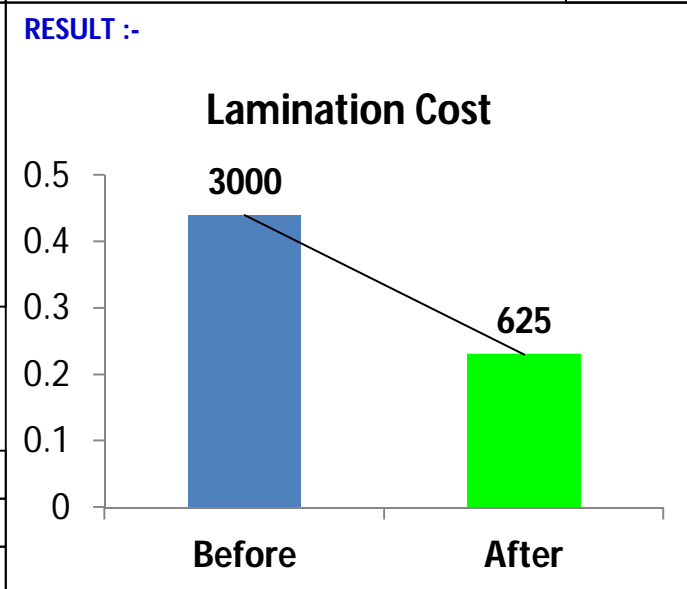
**TEAM MEMBERS :-**  
Mr.Pradeep Kini

**BENEFITS :-**  
1. Lamination Cost Saving (INR 2325/ Month)

**KAIZEN SUSTENANCE**

**WHAT TO DO:** Doing Lamination In-house  
**HOW TO DO:** In-house  
**FREQUENCY :** Ongoing

**WHY - WHY ANALYSIS :-**  
**Why1:** Laminating Cost is INR 20/Sheet  
**Ans.1:** laminating from Outsource.



**ROOT CAUSE :-** laminating from Outsource  
Rs 20/Sheet

**COST INCURRED FOR MAKING KAIZEN**

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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**REGISTRATION NO. & DATE :** 729 & 26.06.2015  
**REGISTERED BY :-** Mr.Pradeep Kini  
**MANAGER'S SIGN :-** Mr.Prakash K

**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
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